

Work Order ID 63787

Friday, November 12, 2010 3:37:12 PM

Page 1

Item ID: D4279-3

Revision ID: PRELIM

Item Name: Mesh, Chamfer

Start Date: 11/15/2010 Start Qty: 2.00

Required Date: 11/17/2010 Req'd Qty: 2.00

Reference:

Accept

Setup Start

Stop

Cust Item ID:

Customer:

PRELIMINARY ISSUE



Approvals:

Process Plan: *MF*

Date: *10/12/12* Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4279

PA1

100



FLOW WATER JET

0.00

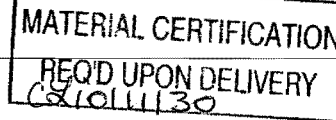
Shear

Memo

0.00

Shear

1-Cut to size as per Dwg D4279



3AD 10-11-15

(2)

110



QC6- Inspect dimensions to drawing

0.00 - inspect to PA1

QC

Memo

0.00

Quality Control

8/10/11 (2)

120



Bend as per dwg

0.00

Brake NC

Memo

0.00

Brake NC

SB 10/11/17

(2)

Work Order ID 63787

Friday, November 12, 2010 3:37:12 PM



Page 2

Item ID: D4279-3	Accept		Setup	Start	
Revision ID: PRELIM				Stop	
Item Name: Mesh, Chamfer					
Start Date: 11/15/2010	Start Qty: 2.00		Cust Item ID:		
Required Date: 11/17/2010	Req'd Qty: 2.00		Customer:		
Reference:					

Approvals:	Process Plan: _____	Date: _____	Tooling: _____	Date: _____	Run	Start	
	QC: _____	Date: _____	SPC (Y/N): _____	Date: _____		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	QC5- Inspect part completeness to step on W/O	0.00							
QC Quality Control	Memo	0.00							
			<i>Solving</i> <i>inspect to pg 1</i> <i>inspected</i> <i>Don only</i> <i>PD</i>						
199 	Identify as per dwg & Stock Location: <i>B/C</i>	0.00							
Packaging	Memo	0.00							
Packaging	***STOCK IN BASKET CELL***								
200 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

A test part Rec'd
 10.11.23
POSITIVE RECALL
 EFFECTIVE *10.11.30* AUTH *LC*
 RELEASED _____ DATE _____

Picklist Print

Page 1

Friday, November 12, 2010 3:37:11 PM

Work Order ID: 63787



Parent Item: D4279-3



Parent Item Name: Mesh, Chamfer

Start Date: 11/15/2010

Required Date: 11/17/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A I0.11.12 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M304EX0.75-16F

Purchased

No

100

sf

867.7649

5

10.52632



Expanded Metal Flat SS

SAD 10-11-15

Location

Loc Qty

Loc Code

MAT

867.764933

114809

95.949343

114853

11.80059

115012

393.8315

115067

13.0125

115171

6.0394

115401

76.0095

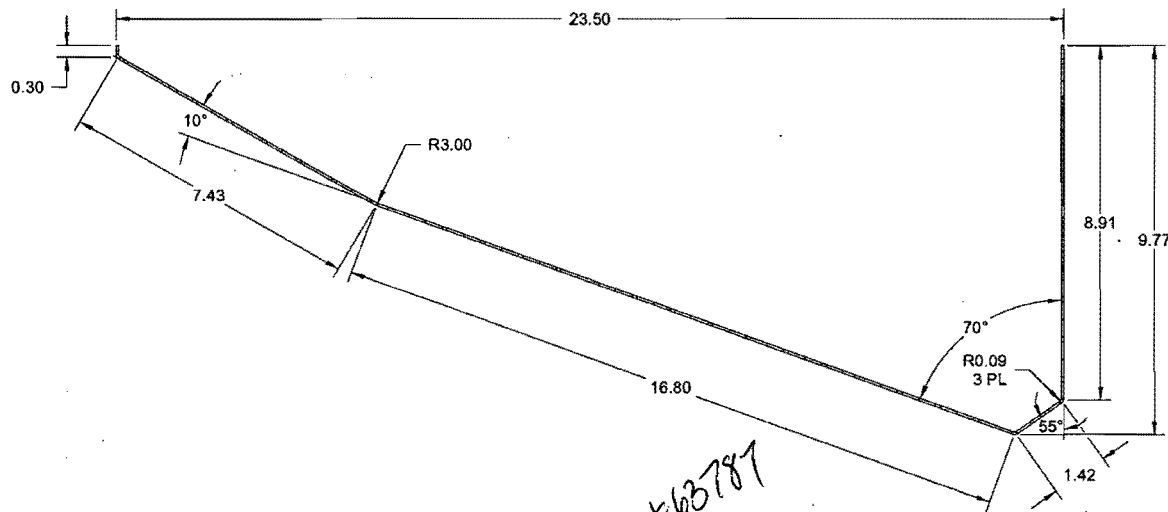
115665

5.6216

115989

265.5005

10.5264



D4279-3 MESH-CHAMFER

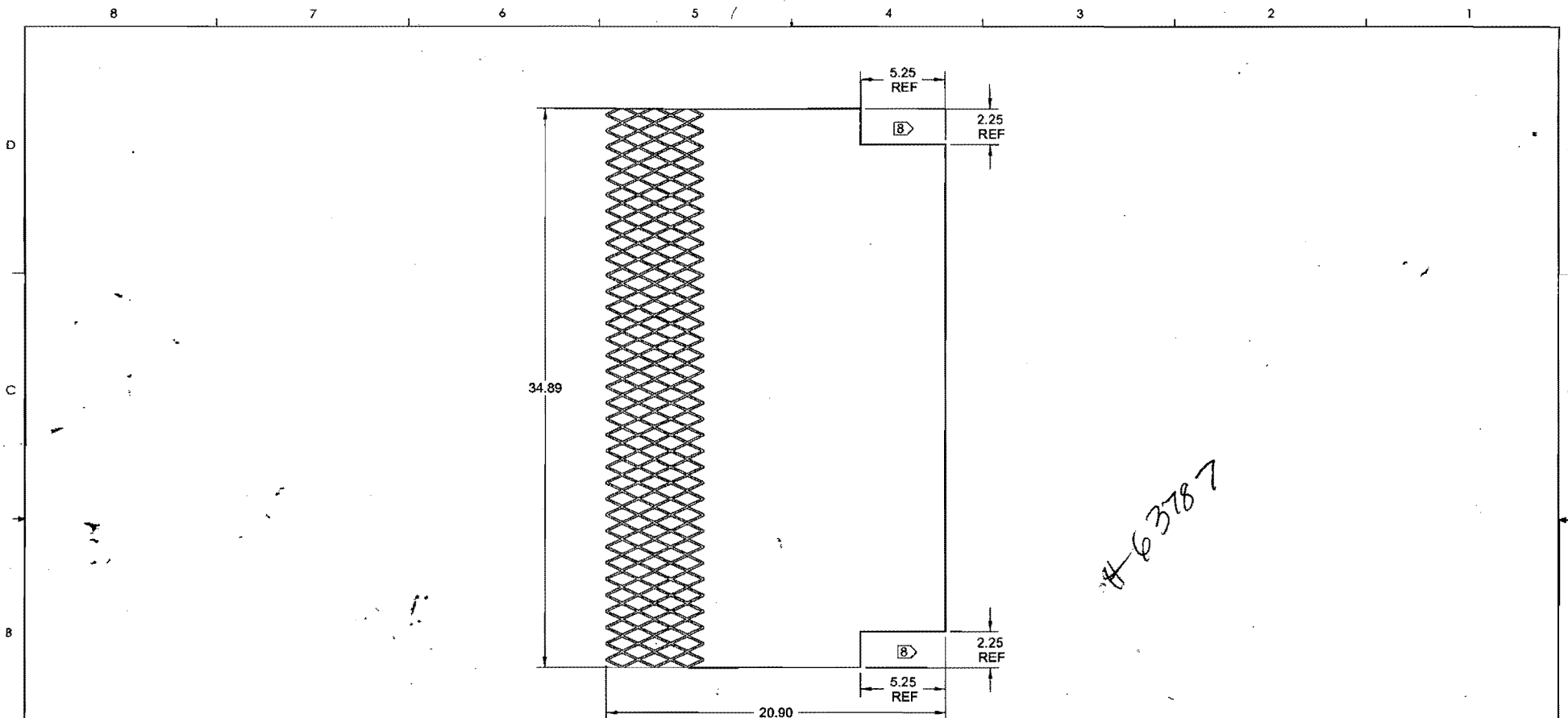
NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 EXCEPT ON XX.XX DIMS ± 0.06 .
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE D4279-3F
- 8) PRE-FORMING OF MESH PER SHOP OPTION, THIS VIEW MAY BE USED FOR REF ONLY.

PRELIMINARY ISSUE

Nov 12, 2010 *fl.*

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4279	REV. PA1 SHEET 3 OF 7
MFG. APPR.	<i>[Signature]</i>	TITLE	SCALE
APPROVED	<i>[Signature]</i>	MESH - BASKET	NTS
DE APPR.		<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	10.11.12		



D4279-3F MESH-CHAMFER
(LOCAL SECTION MESH SHOWN FOR CLARITY)

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 EXCEPT ON XX.XX DIMS ± 0.06 .
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.6 lbs APPROX
- 8) TRIM ON INSTALLATION

PRELIMINARY ISSUE
Nov 12, 2010 J.

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO.	REV. PA1
MFG. APPR.	JPH	D4279	SHEET 4 OF 7
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	MESH - BASKET	NTS
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Receiving Report

Date: 10/6/01

Batch No: M114809

Supplier: ULB Rich

Dart P/O: 11680

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 1066102 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 10/6/01
 Date
 Received/Costing CL
 Initial

Location _____

June 2, 2010 12:57:59 PM

All amounts are calculated in domestic currency.

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name		VC-DIV001	Diversified Ulbrich								
PO11680	1		M304EX0.75-16F	sf	5/21/10	6/02/10	500.0000	\$6.66	0.0000	0	\$3,330.00
CAD	No		Expanded Metal Flat SS	sf	500.0000	1.AVO01		\$3,330.00	0.0000	0	
			114809								
Total Received Quantity:										500.0000	
Total Qty to Inspect (PO U/M):										0.0000	
Total Reject Quantity:										0.0000	
Total Receipt Value:										\$3,330.00	
Total Balance Due Quantity:										0.0000	

DIVERSIFIED ULBRICH
A DIVISION OF ULBRICH OF CANADA INC.
STAINLESS STEEL AND SPECIAL METALS



Diversified Ulbrich
26A Hymus Blvd
PTE. Claire, QC H9R 1C9,
Phone: (514)694-6522 Fax : (514)694-0266
Toll Free: (800)361-5950

PACKING LIST

Page: 1

I011928

SOLD TO:
00022279

DART AEROSPACE LTD
1270, ABERDEEN STREET

HAWKESBURY, ON
K6A 1K7

Contact: SUE BEDFORD (PA

SHIP TO:

DART AEROSPACE LTD
1270, ABERDEEN STREET

HAWKESBURY, ON
K6A 1K7

Ship Terms: COLLECT

SPECIAL INSTRUCTIONS

TST #22212
~~ALWAYS USE PROPER TRANSPORT~~

MTR:Y

Currency	Sales Person	Customer Phone	Customer Fax	Customer PO
CANADIAN DOLLARS	BOB MESSETT	(613) 632-5200	(613) 632-4443	PO11680

Sales Order	Terms	Ship Via	Date Ordered	Date Required	Date Shipped
W206962	NET 30 DAYS	COMMON CARRIER	04/15/10	05/19/10	05/27/10

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
10		PC	SSH T-304 EXP 16F x 3/4" x 60" DIAMONDS MUST RUN ALONG 10' LENGTH 1 PALETTE <i>Pc 146/01</i>	285 LB / 10 PC L007689	N/A	10
Bundles:			Approx Weight:	285.0 LB	05/27/10	13:34:03

Received by: _____ Date: _____ Signature: _____

DIVERSIFIED ULBRICH
UNE DIVISION DE ULBRICH DE CANADA INC.
A DIVISION OF ULBRICH OF CANADA INC.



27 mai 2010

Client : Diversified Stainless

1-514-694-0266

Bon de Commande : P-200452

La présente certifie que DIVERSIFIED a expédié ou expédiera un ou plusieurs produits décrits ci-dessous, et que ces derniers répondent aux normes correspondantes.

PRODUIT	SPECIFICATIONS
Métal déployé	EMMA-557 Acier : ASTM A 569/569M Aluminium : ASTM B209 Galvanisé à chaud : ASTM A123
Caillibotis à barre soudé	NAAMM MGB-531 Acier : ASTM A1011/A1011M Galvanisé à chaud : ASTM A123 Inoxydable : T-304, T-316
Caillibotis "Swage Locked"	NAAMM MGB-531 Aluminium : ASTM B-221, 6063-T6
Profils Diamond Grip, Safety Grip, Safety Tread	Acier : ASTM 1011 Acier Pré-galvanisé : G 90, ASTM A653
Planchers et Barreaux Safety Tread	Aluminium : 5052-H32 Inoxydable : T-304, T-316

OK P 10.06.01

P200452



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO11680

Purchase Order Date 4/15/10

PO Print Date 4/15/10

Page Number 1 of 1

Order From :

VC-DIV001

DIVERSIFIED ULBRICH
26A BLVD. HYMUS
POINTE-CLAIRE, QC H9R 1C9
CA

FXED
4/15/10

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

514 694 6522

514 694 0266

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304EX0.75-16F	Expanded Metal Flat SS	5/21/10 Yes	500.00 sf	Epic ppd.	\$6.6600	\$3,330.00

Special Inst: MATERIAL: AISI 304/316
STAINLESS STEEL EXPANDED
METAL
SIZE: 5' X 10' SHEET 500SF = 10
SHEET
DIAMONDS MUST RUN ALONG 10'

PO Total:

\$3,330.00

4/15/10

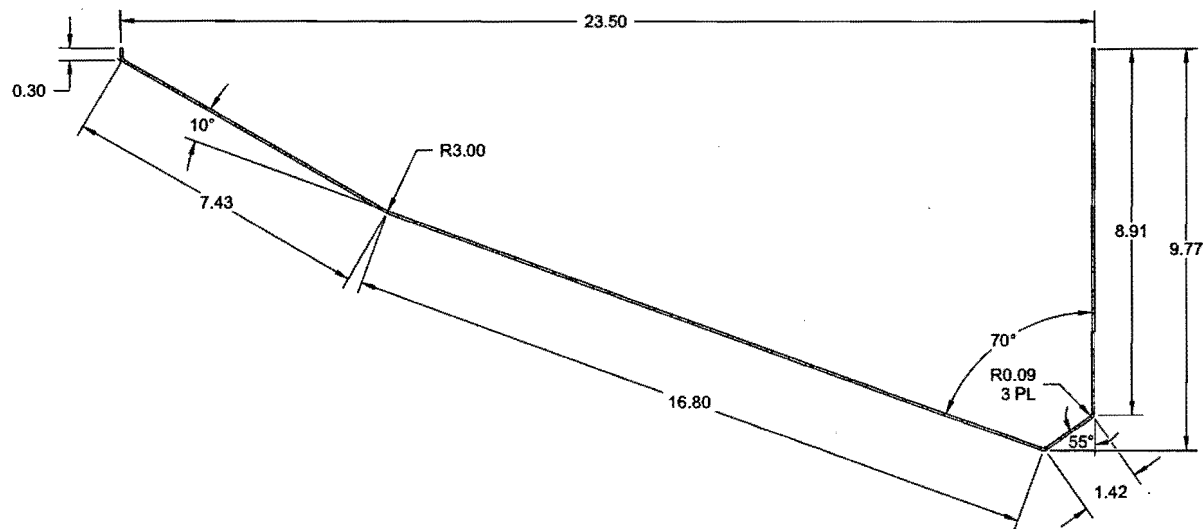
**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

Change Nbr: 2

Change Date: 4/15/10

CL

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

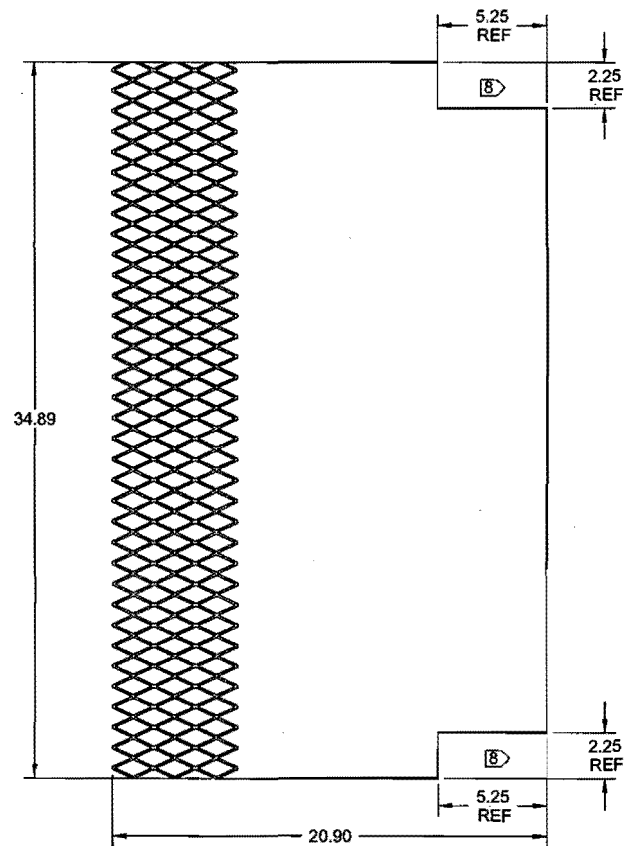


D4279-3 MESH-CHAMFER

NOTES:

- 1) MATERIAL: MAKE FROM D4279-3F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 EXCEPT ON XX.XX DIMS ± 0.06 .
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- 5) BREAK SHARP EDGES: N/A
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DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO. D4279	REV. A
MFG. APPR.	JPH		SHEET 3 OF 7
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	MESH - BASKET	NTS
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D4279-3F MESH-CHAMFER
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DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED		DRAWING NO. D4279	REV. A
MFG. APPR.		SHEET 4 OF 7	
APPROVED		TITLE	SCALE
DE APPR.		MESH - BASKET	NTS
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